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SPECIFICATIONS - DETAILED PROVISIONS
Section 15081 - Gaskets

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**SECTION 15081
GASKETS**

PART 1 -GENERAL

1.01 REQUIREMENT

Gaskets for steel and cast iron flanges shall be of dimensions conforming to the requirements of Standard Drawing B-288, and shall be standard full face for pipe 27" diameter and larger.

Gaskets shall be 1/16", non-asbestos model # Garlock 3000 or Tripac 5000.

1.02 FLANGE INSULATING GASKET KITS

A. Pipe flange insulating kit materials shall be of the type designated by the manufacturer as suitable for appropriate service at the operating temperatures and pressures specified on the Plans.

B. Flange insulating kits shall consist of a one piece full-face, insulating gasket, an insulating sleeve for each bolt, two insulating washers for each bolt, and a steel washer between each insulating washer and nut.

1. Insulating gasket shall be a full faced NEMA Grade G-10 Glass Epoxy Laminated Retainer with a precision tapered groove to accommodate the compression of a BUNA-N or VITON sealing element. Minimum total thickness shall not be less than 1/8-inch. Dielectric strength shall be not less than 550 volts per mil, and compressive strength of not less than 50,000 psi. Use PSI Linebacker or equal.

a. Optional Materials:

1. Neoprene faced phenolic gasket

2. Insulating sleeves shall be full length, one piece, insulating flange bolt sleeves for the appropriate bolt size. Insulating sleeves shall be NEMA G-10 Glass Epoxy Laminated tubing (Pyrox). Dielectric strength shall be not less than 400 volts per mil.

a. Optional Materials:

1. Phenolic tubing

2. Nomex tubing

3. Mylar tubing

4. Polyethylene tubing

3. Insulating washers shall be NEMA Grade G-10 Glass Epoxy Laminated Washers with a minimum thickness of 1/8-inch. Dielectric strength shall not be less than 550 volts per mil, and compressive strength of not less than 50,000 psi.

a. Optional Materials:

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1. Phenolic Washers
2. Nomex Washers

4. Provide cadmium plated steel flange bolt washers for placement over the insulating washers with a minimum thickness of $1/8$ inch.

END OF SECTION 15081