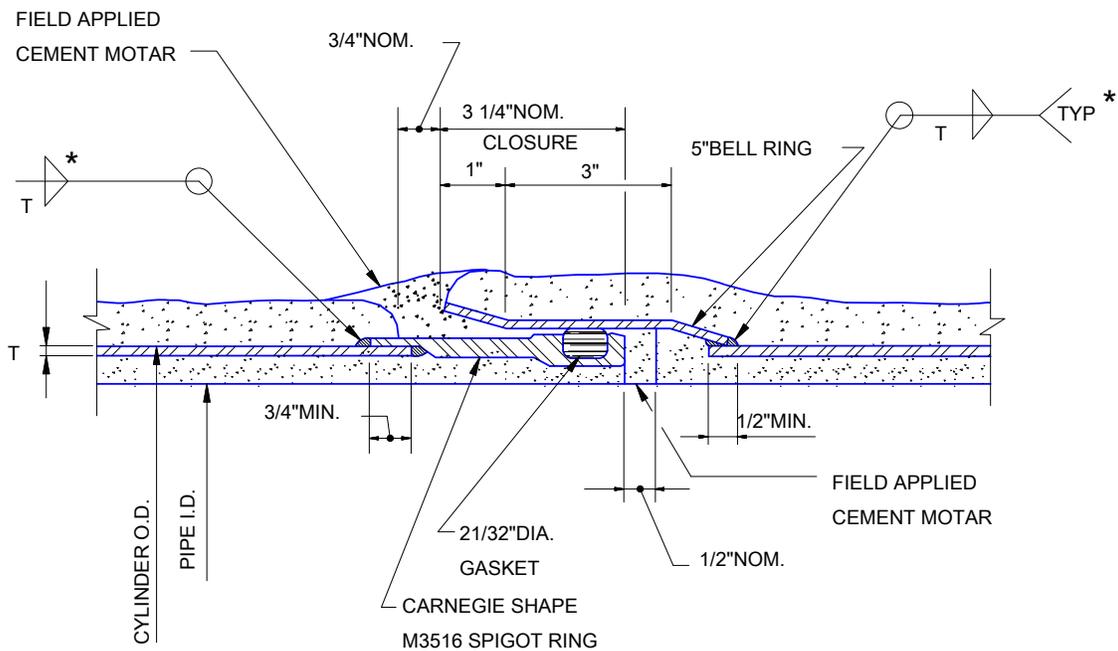


WELDED JOINT DETAIL
(DOUBLE PASS, FULL WELD)



*NOTE: INTERIOR AND EXTERIOR WELDS
T = THICKNESS OF STEEL WALL OF PIPE



APPROVED DATE: January 1, 2011

Joseph Brandy
DIRECTOR OF ENGINEERING

STANDARD DRAWING
CARNEGIE JOINT
CML AND CC PIPE
14" DIA AND LARGER

STD. DWG.
NO.

W-0354